



America

# CERTIFICATE

The Certification Body of  
**TÜV SÜD AMERICA INC.**

hereby certifies that

**Liberty Carton Company**  
870 Louisiana Ave South  
Golden Valley, MN 55426 USA

(see page 2 for additional locations)

has implemented a Quality Management System  
in accordance with:

## ISO 9001:2015

The scope of this Quality Management System includes:

**Design, Manufacture, Fulfilment and  
Distribution of Formed, Printed, Die Cut and  
Assembled, Corrugated, Foam and Multi-  
Substrate Containers, and Components**

Certificate Expiry Date: June 3, 2022

Certificate Registration No: 951 12 6037

Effective Date: June 10, 2019

Reissue Date: N/A



*Mark Alpert*  
Mark Alpert  
Vice President, Business Assurance





America

# CERTIFICATE

## Liberty Carton Company

870 Louisiana Ave South  
Golden Valley, MN 55426 USA

Scope – Design, Manufacture, Fulfilment and Distribution of Formed, Printed, Die Cut and Assembled, Corrugated, Foam and Multi-Substrate Containers, and Components

Processes – Design, Sales, Marketing, Management, Administration, Quality, Manufacturing Processes Corrugating, Printing, Die Cutting, Assembly Human Resources, Logistics and Facilities Maintenance

## Liberty Carton Company

6900 93<sup>rd</sup> Ave N  
Brooklyn Park, MN 55445 USA

Scope – Manufacture, Fulfilment and Distribution of Formed, Printed, Die Cut and Assembled, Corrugated, and Multi-Substrate Containers, and Components

Processes – Manufacturing, Shipping, Receiving, Warehouse, Maintenance

Certificate Expiry Date: June 3, 2022

Certificate Registration No: 951 12 6037

Effective Date: June 10, 2019

Reissue Date: N/A



*Mark Alpert*  
Mark Alpert  
Vice President, Business Assurance

